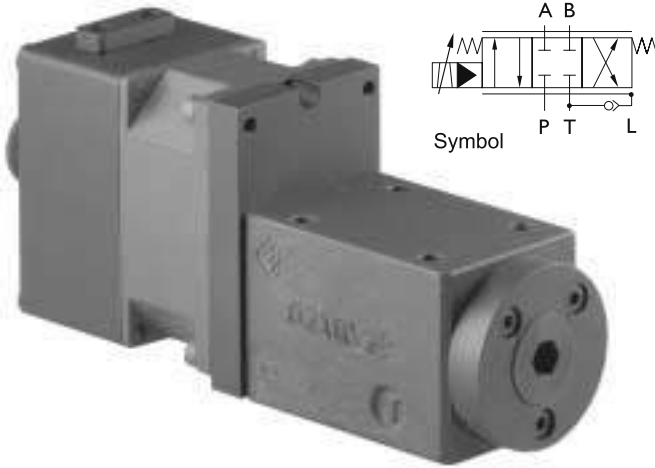


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Elektrohydraulic Servovalves Typ HVM 062



Special features:

- high reliability
- easy service
- robust construction
- high dynamic response
- relatively insensitive to contamination
- variable metering orifices only
- $Q_{max} = 15\text{l/min}$ at $\Delta p = 70\text{bar}$
- $p_{max} = 315\text{ bar}$

General description:

Type	:	electrical input stage, torque motor, sliding spool system
Control	:	torque motor actuated pilot spool
main spool	:	located in 4-way sliding and correlated to the same
Style of mounting	:	subplate / Cetop 03
Mounting position	:	unrestricted
Weight	:	1,3kg

Technical Data

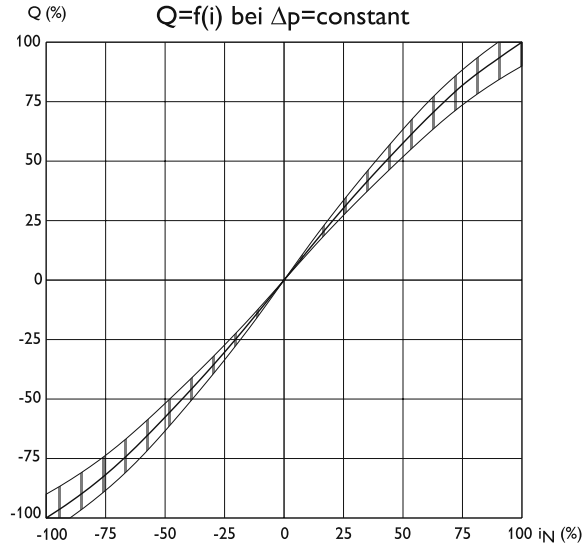
1. Hydraulic Data (definition according to DIN 24311)

.1	rated pressure	p_N	=	210	[bar]
.2	operating pressure	$p_{b \text{ min}}$	=	10	[bar]
		$p_{b \text{ max}}$	=	315	[bar]
.2.1	return line pressure	$p_{r \text{ max}}$	=	10	[bar] static
.2.2	no separate leakage line necessary				
.3	max. pressure (static test pressure)	p_{max}	=	450	[bar]
.4	rated flow at $\Delta p = 70\text{ bar}$	Q_N	=	8/10/15	[l/min]
.5	quiescent flow, max. at p_N	Q_{01+02}	<	10% Q_N	
.6	hysteresis	H	<	4,5% i_N 2% i_N	(without Dither) (with Dither)
.7	threshold sensitivity	E	<	0,4% i_N 0,1% i_N	(without Dither) (with Dither)
.8	threshold span	S	<	2% i_N 1% i_N	(without Dither) (with Dither)
.9	linearity deviation		<	10% i_N	
.10	flow symmetry - Q_N zu + Q_N		<	10% i_N	
.11	pressure gain (see diagram)	V_N	>	0,2 P_b / 1% i_N	
.12	overlap, standard	h	=	-1...+3% i_N	
.13	operating temperature range	δM	=	253...353	[K]
.13.1	temperature drift		≤	2% i_N / 50K	
.14	viscosity range of fluid	γ_{min}	=	10...1000 mm^2/s approximate value normal: ISO VG 10...ISO VG 46	
.15	filtration of fluid		<	class 4-5 to NAS 1638 or class 15/14/11 to ISO 4406	
.16	fluid standard		=	HLP-hydraulic oils as per DIN 51524Teil 2 (Special equipments possible)	

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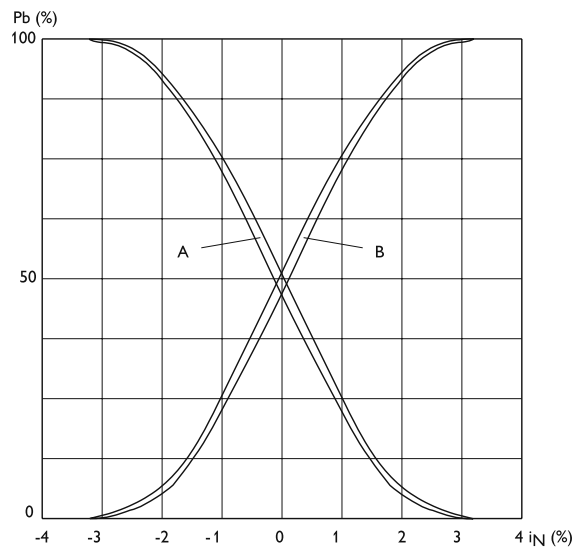
2. Diagrams HVM 062

Flow rate-signal function



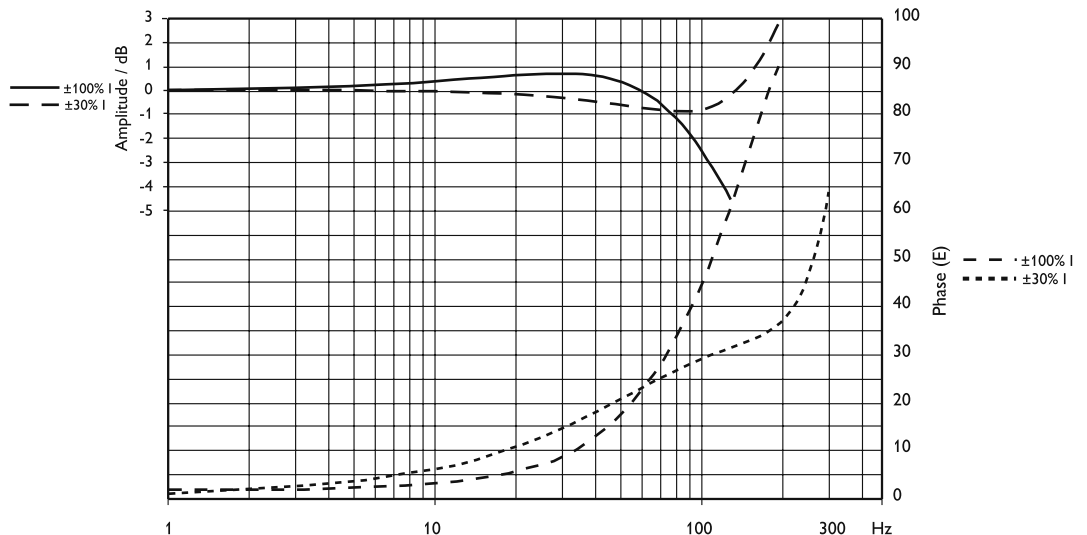
Pressure gain

$$V_p = \tan \alpha = \frac{\Delta p}{\Delta I}$$



Frequency Response

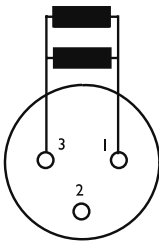
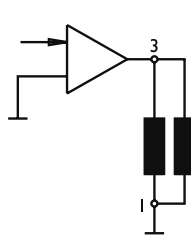
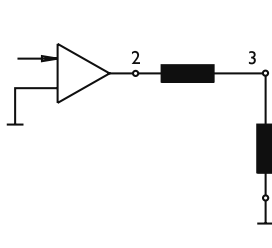
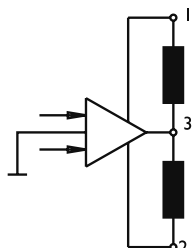
Coils: 2x65Ω
 Power Supply: ±32V
 P_v: 210bar



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3. Electrical Data

3.1 Electrical Data without Electronic

																
connector (M8x1) Standard-coils parallel at 1 and 3; 2 NC					technical Data per coil, 2 coils operated			Standard version coils parallel 3 +V, 1 0V flow from P to B			Special equipment Coils serially 2+V, 1 -V flow from P to B			Special equipment Coils 3 to 1 > 3 to 2 flow from P to A		
coil type	inductance / coil	rated current	resistance	power	rated current	resistance	power	rated current	resistance	power	rated current	resistance	power			
I	160 mH	± 100 mA	65Ω	0,65 W	± 200 mA	32 Ω	1,3 W	± 100 mA	130 Ω	1,3 W	200 mA	65Ω	2,6 W			

.2.1 Electrical Data with Electronic

Power supply: 24V DC (18V ... 28V)
 Current: 350mA max.
 Input signal: -10V ... 0,0 ... +10V
 Input resistance: 100 kohm
 Signal direction: from Pin D to Pin E
 Internal coil current: 200mA ... 0mA ... -200mA
 Test signal output: 1Volt ... 0V ... -1 Volt
 Valve oil flow: 100% ... 0% ... -100%
 Flow direction:
 +10V = P > A - B > T
 0,0V = Valve closed
 -10V = P > B - A > T

Reminds:

To avoid potential drifting problems, connect Pin E with low resistance (< 10 ohm) to Pin B.

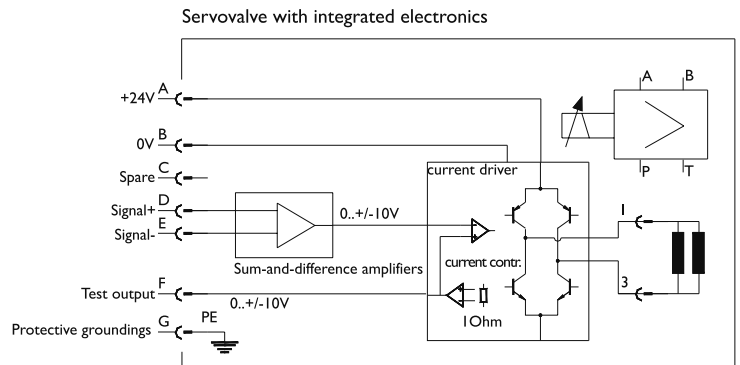
The electrical-hydraulic working direction can be changed to reversed connection on Pin D and Pin E

Cable recommendation:

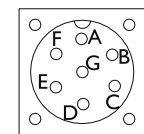
twisted pair cable up to cable length 25 mtr.:
 Type LiYCY 3x2x0,5 mm² or LiYCY4x2X0,5mm², if you will use the test signal out.

up to cable length 200 mtr.:
 Type LiYCY 3x2x0,75 mm² or LiYCY 4x2x 0,75 mm², if you will use the test signal out.

.2.2 Bloc diagram



connector 7 pol.
DIN 43563



View on the valve
Pins visible

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Order Information

HVM 062 - 015 - 1200 - XX - E1

Model	
062	
Rated flow	
QN at $\Delta p < 70$ bar	
008 l/min	
010 l/min	
015 l/min	
020 l/min	
Seal material	
1 Perbunan	
2 Viton	
3 Butyl	
4 Vulkollan	
5 Ethylen-Propylen	
Resistance / coil [R20]	
1 not existant	
2 32,5 Ω (2x65 Ω parallel)	
3 65 Ω (1coil)	
Overlap	
0 Zero overlap	
1 Positiv overlap	
2 Negativ overlap	
Amount of overlap	
positiv or negative	
1..9	
Design letter	
assigned by manufacturer	
Elektronic	
E1 Voltage input $\pm 10V$	
E2 Current input 4...20mA P > A	
E3 Current input 4...20mA P > B	

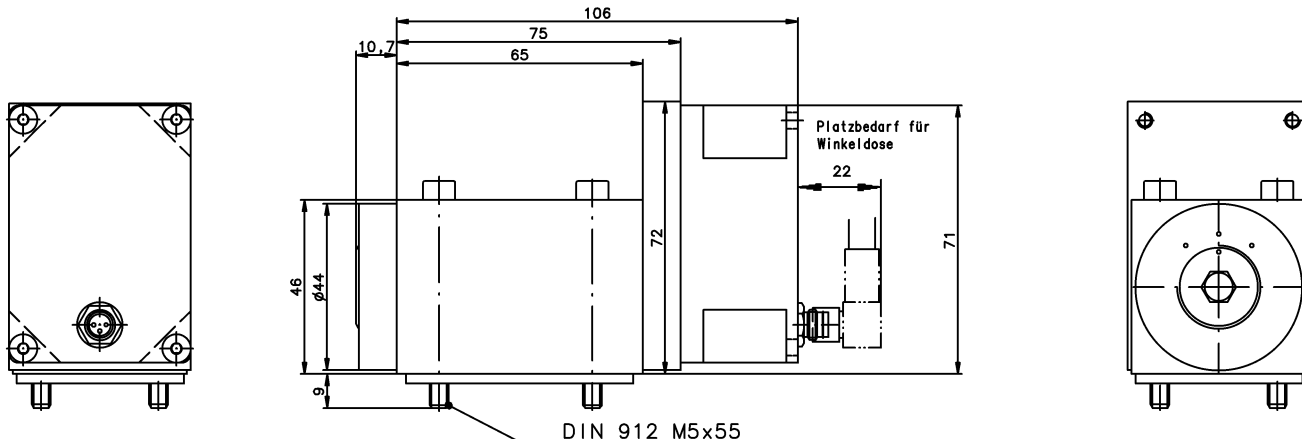
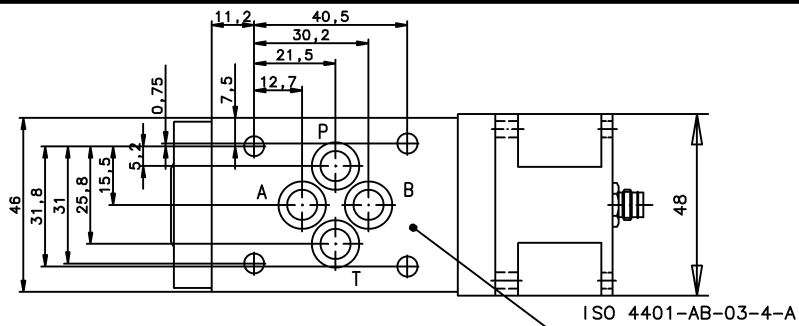
5. Accessories:

Description			Order No.
Connector	3pol.	KE 79-3406-52-03	10249
Connector 90F	3pol.	KE 79-3408-52-03	10250
Connector	7pol.	KE CA 06 COM 14S 7S	21855
Sub plate	NG 6	HZ 050	39276
scavenger plate	NG 6	HZ 062	39686
Box-Amplifier		BOE XXX-025-0-5-0A	46965

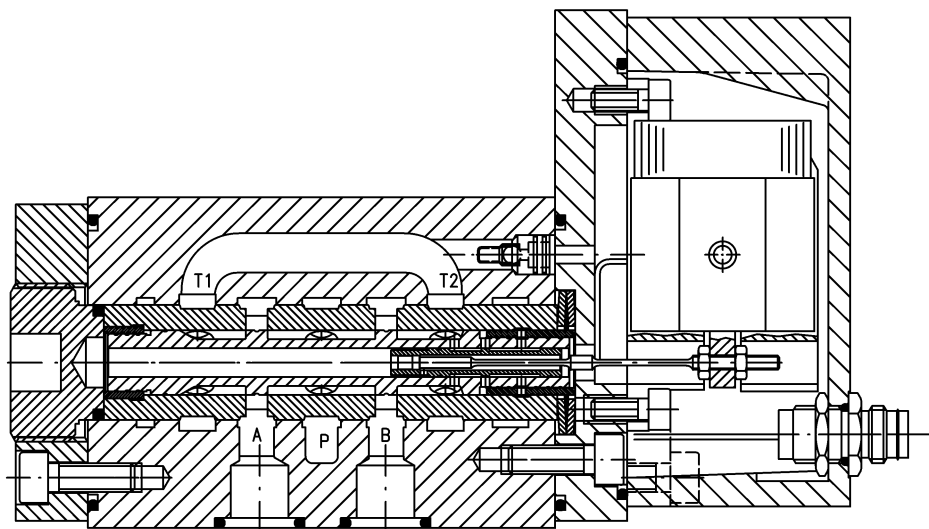
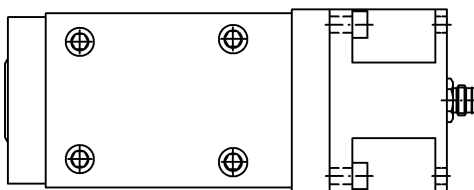
Important remarks:

Valve mounting surface must be flat within 0,02mm and smoothness not to exceed 6 μ m. Easy hydraulic Zero adjustment by means of Allen key S8 DIN 911. Max. permissible drain line pressure 10 bar. Valves with modified characteristics available. Modifications, which serve technical progress, remain reserving.

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Lecköl mit Tank im Ventil über Rückschlagventil verbunden. Aus diesem Grund darf der Tankdruck 10 bar statisch nicht überschreiten!



Angaben ohne Einheiten in mm
All dimensions without unit in mm

Nur zur Information / Only for information

Änderungsindex / Amendment index		
Datum Date	Name Name	
dwg.	07.10.02	Dindorf

Ventil
Valve

HVM 062-0XX-1XXX-XA

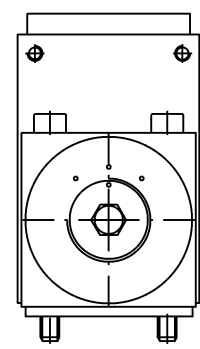
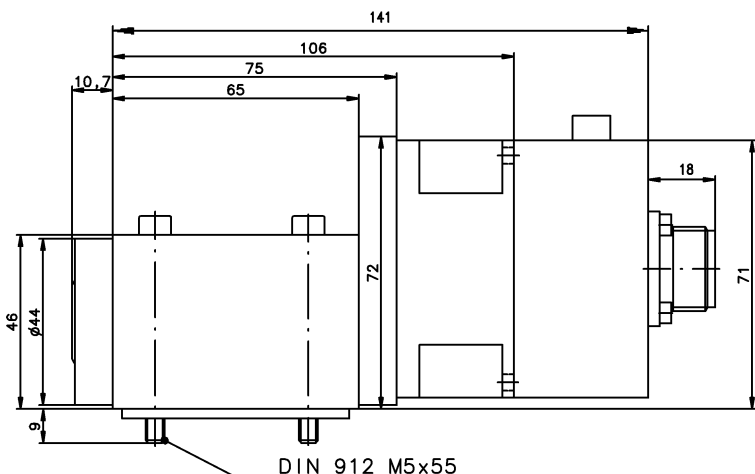
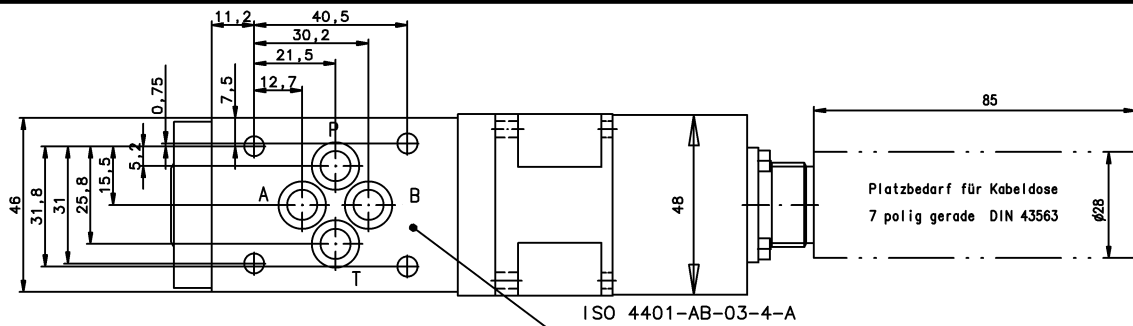
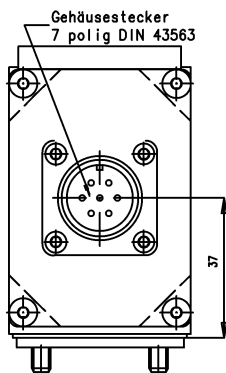
Id.-Nr.
-

Jos. Schneider Optische Werke GmbH
Ringstr. 132 55543 Bad Kreuznach
Germany

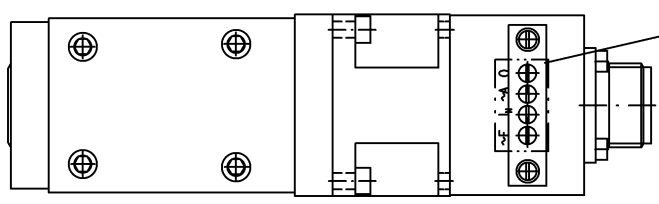


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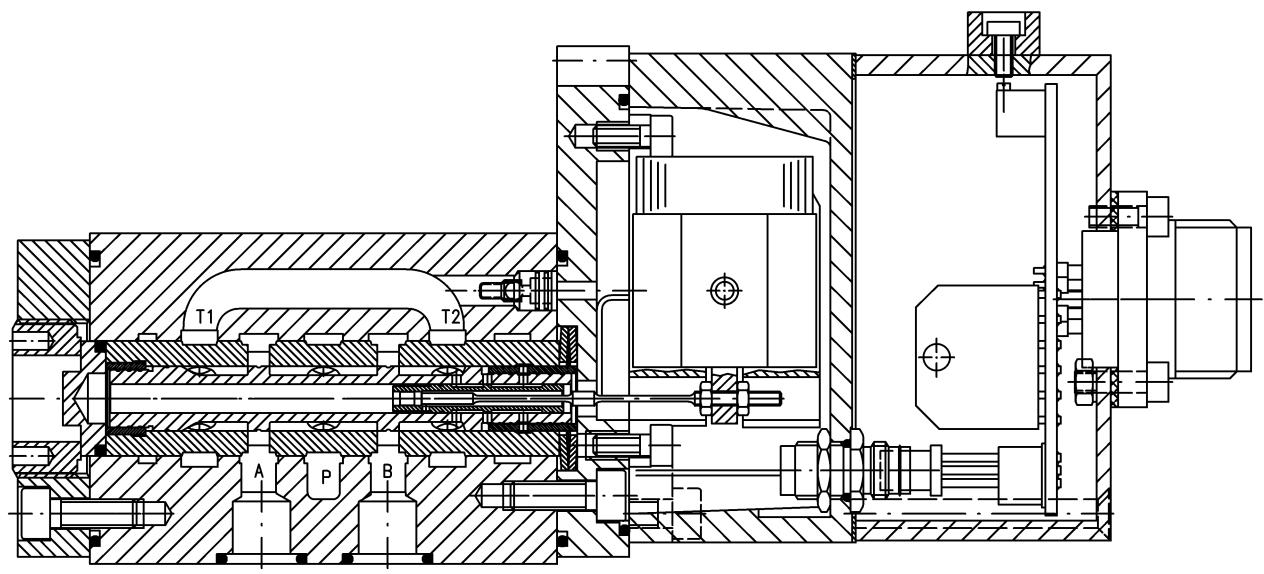
- A 24 VDC ; 400 mA
- B 0 V
- C Signal 0
- D ± 10 V
- E 0 V
- F Feedback
- G PE ≡



Lecköl mit Tank im Ventil über Rückschlagventil verbunden. Aus diesem Grund darf der Tankdruck 10 bar statisch nicht überschreiten!



- Einstellpotis Ventilelektronik**
- ~F: Ditherfrequenz
 - I: Nennstrom
 - ~A: Ditheramplitude
 - 0: Nullpunkt



Angaben ohne Einheiten in mm
All dimensions without unit in mm

Nur zur Information / Only for information

Änderungsindex / Amendment index		
Datum / Date	Name	
07.10.02	Dindorf	

Ventil Valve
HVM 062-XXX-XXXX-XX-EX

Id.-Nr.
-

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